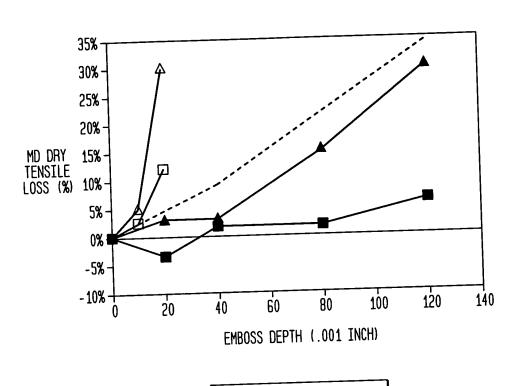
FIG. 1



-A- CWP PERFORATE

FIG. 2A

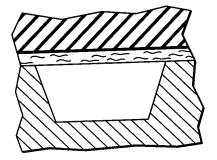


FIG. 2B

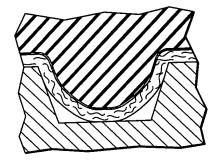


FIG. 2C

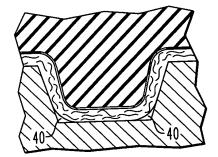


FIG. 2D

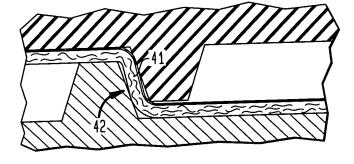


FIG. 3A

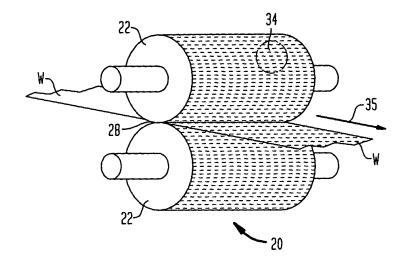


FIG. 3B

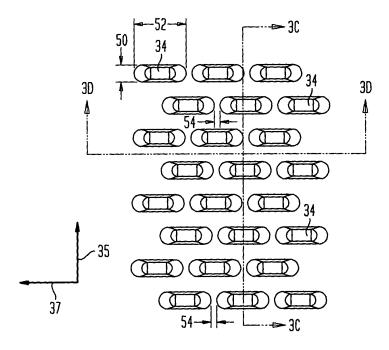
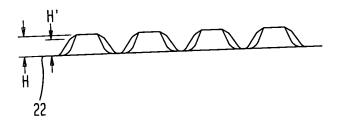
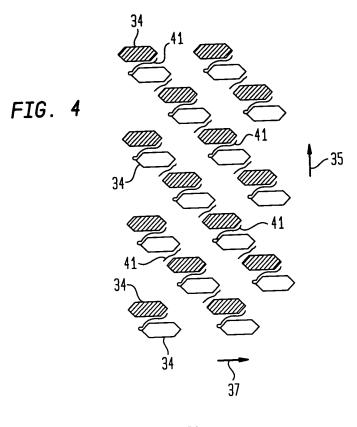


FIG. 3C



FIG. 3D





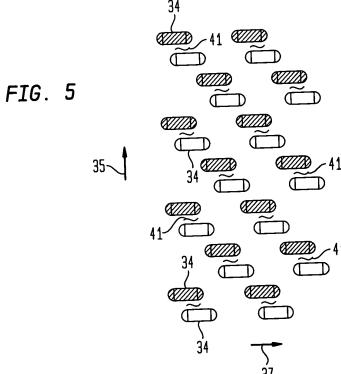


FIG. 6A

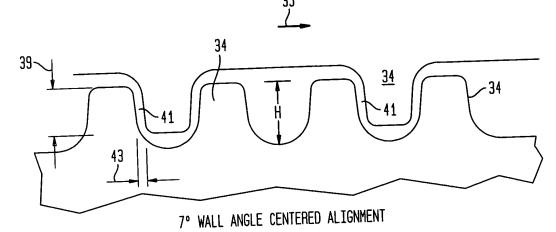


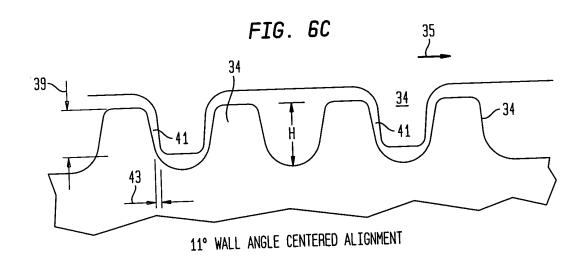
FIG. 6B

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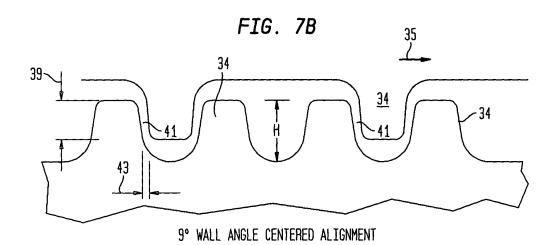
41

43

9° WALL ANGLE CENTERED ALIGNMENT



7° WALL ANGLE CENTERED ALIGNMENT



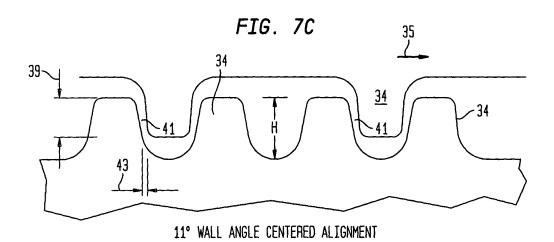
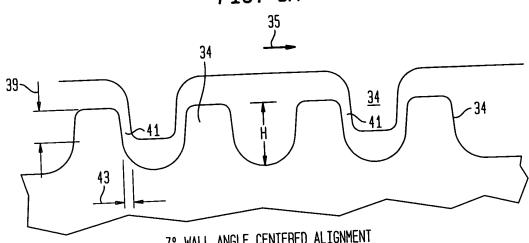
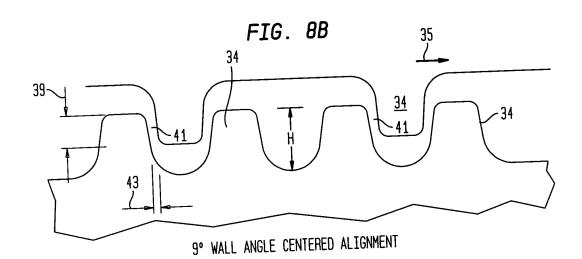
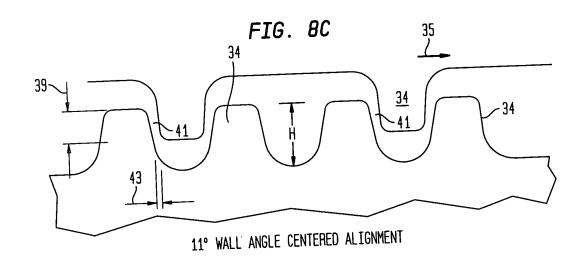


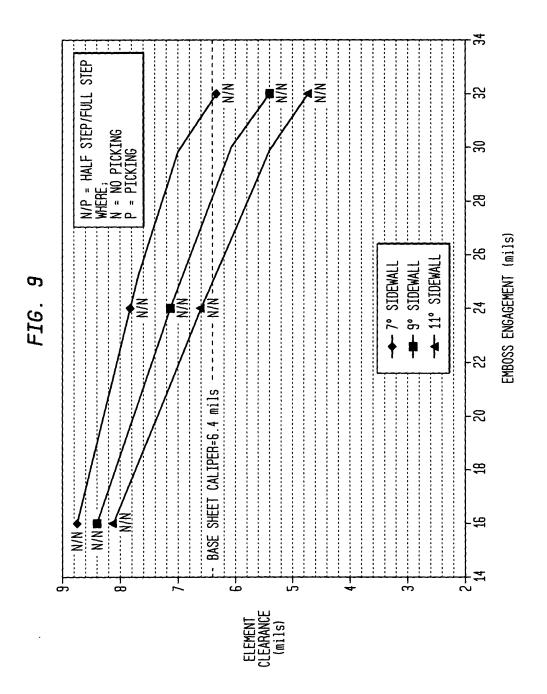
FIG. BA



7° WALL ANGLE CENTERED ALIGNMENT







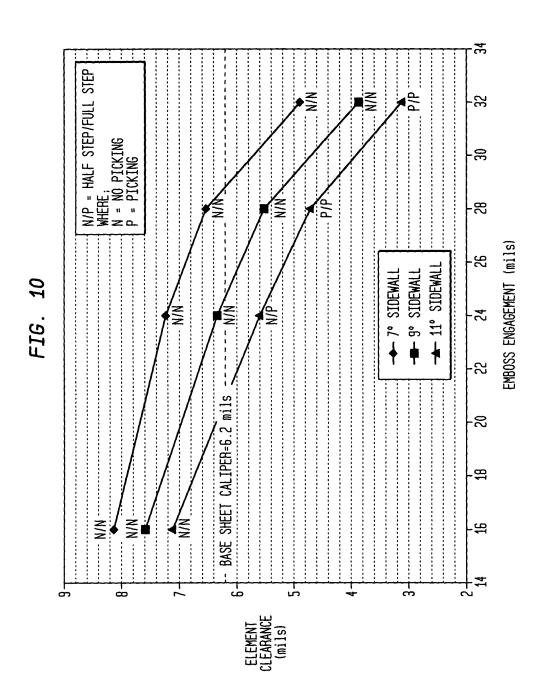


FIG. 11

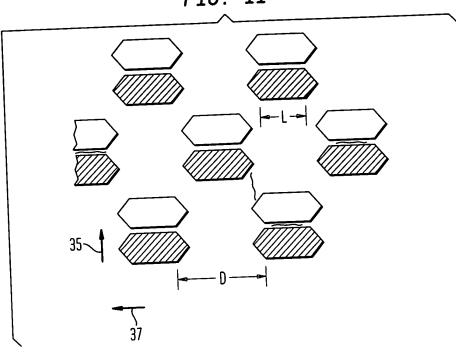
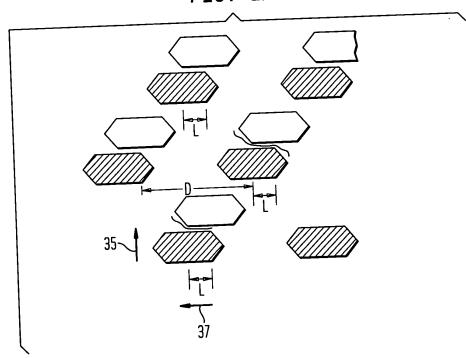
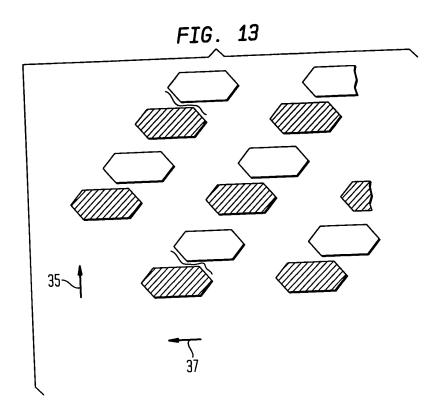
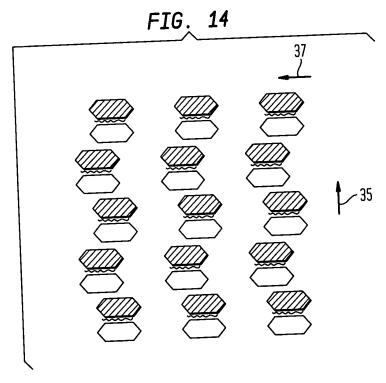
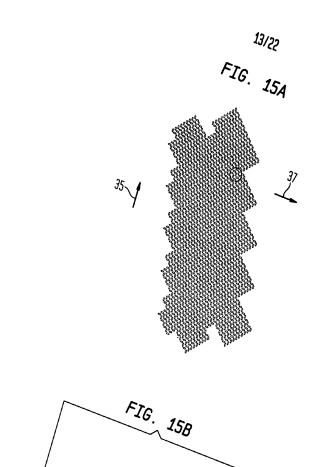


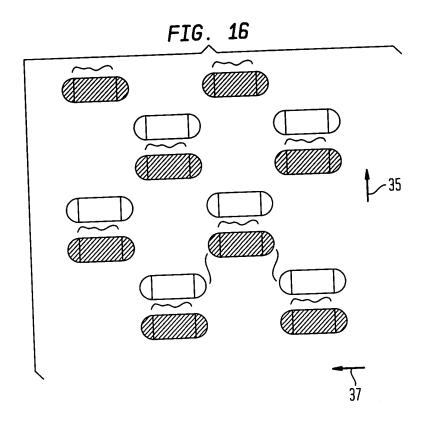
FIG. 12











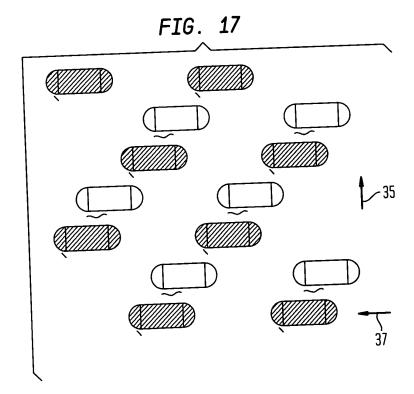
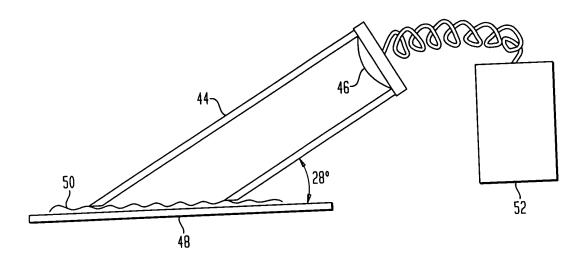
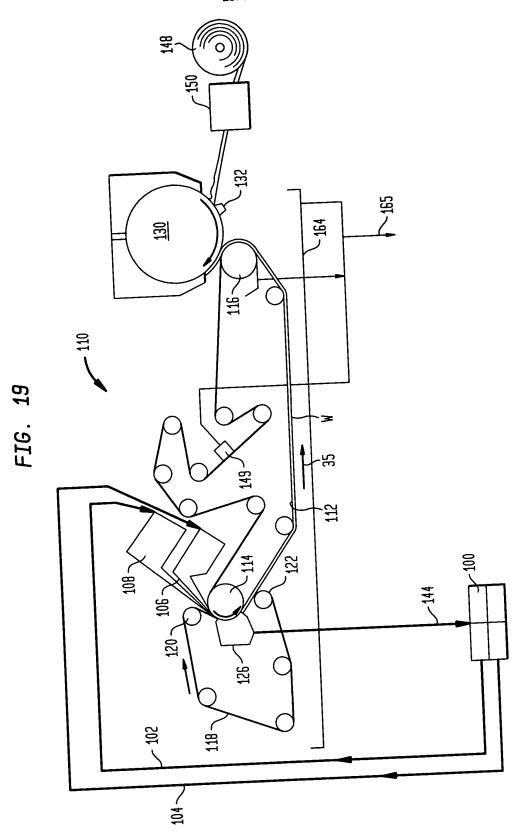
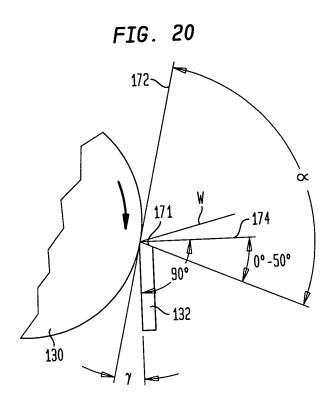
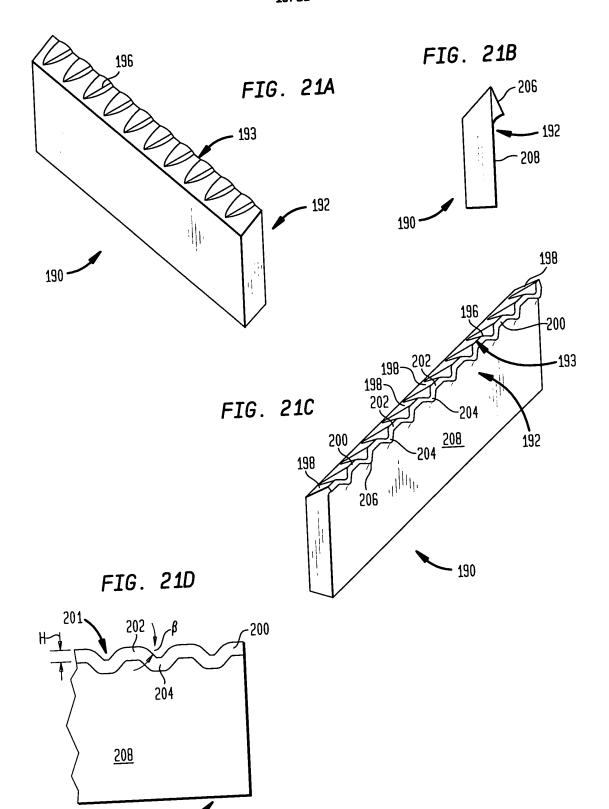


FIG. 18

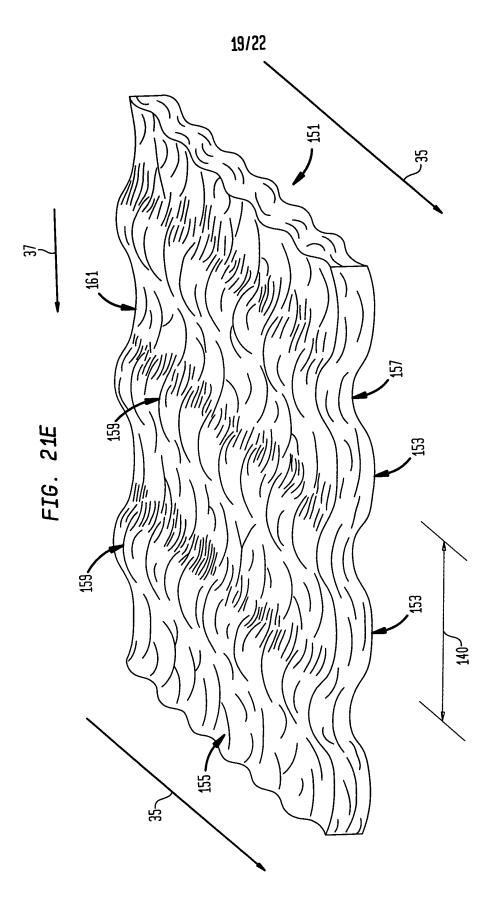


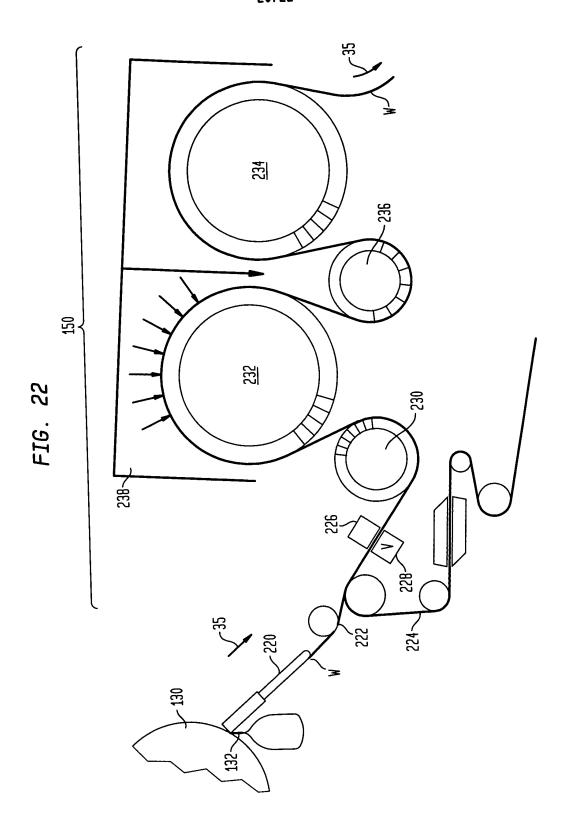






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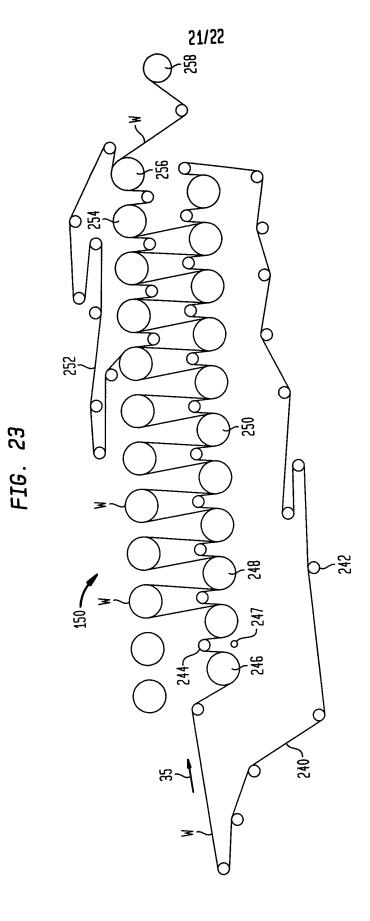


FIG. 24

